PATENT COOPERATION TREATY

From the INTERNATIONAL BUREAU

$\mathbf{p}_{\mathbf{C}\mathbf{T}}$

NOTIFICATION OF TRANSMITTAL
OF COPIES OF TRANSLATION
OF THE INTERNATIONAL PRELIMINARY REPORT
ON PATENTABLITY
(CHAPTER I OR CHAPTER I
OF THE PATENT COOPERATION TREATY)
(PCT Rules 449i; 260 and 72.2)

COHAUSZ & FLOTFACK
Bleichstrasse 1-4
d/2011 Disseller
ALLEMAGNE
First bla:
Bootslot

Brodul Greinhin

S D Brodul Greinhin

Date of mailing (day/month/year) 08 September 2006 (08.09.2006)		3107			
Applicant's or agent's file reference 031008WO		IMPORTANT NOTIFICATION			
International application No. PCT/EP2004/014388		International filing date (day/month/year) 17 December 2004 (17.12.2004)			
Applicant	HYDRO ALUMINIUM	ALUCAST GMBH et al			

 Transmittal of the translation to the applican 	t.
--	----

The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patentability (Chapter I).

The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patentability (Chapter II).

2. Transmittal of the copy of the translation to the designated or elected Offices.

The International Bureau notifies the applicant that copies of that translation have been transmitted to the following designated or elected Offices requiring such translation:

None

V

The following designated or elected Offices, having waived the requirement for such a transmittal at this time, will receive copies of that translation from the International Bureau only upon their request:

AE, AG, AL, AM, AP, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EA, EC, EE, EG, EP, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LY, MA, MD, MG, MK, MM, MW, MX, MZ, NA, NI, NO, NZ, OA, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TT, TT, TT, Z, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

3. Reminder regarding translation into (one of) the official language(s) of the elected Office(s).

The applicant is reminded that, where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary report on patentability (Chapter II).

It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned within the applicable time limit (Rule 74.1). See Volume II of the PCT Applicant's Guide for further details.

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Yolaine Cussac
Facsimile No. +41 22 338 82 70	Pacsimile No. +41 22 338 82 70

PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter I of the Patent Cooperation Treaty)

(PCT Rule 44bis)

Applicant's or agent's file reference 031008WO	FOR FURTHER ACTION	See item 4 below		
International application No. PCT/EP2004/014388	International filing date (day/month/year) 17 December 2004 (17.12.2004)	Priority date (day/month/year) 19 December 2003 (19.12.2003)		
International Patent Classification (8th See relevant information in Form F	edition unless older edition indicated) PCT/ISA/237			
Applicant	SMBH			

1.	This international preliminary repr International Searching Authority	ort on patentability (Chapter I) is issued by the International Bureau on behalf of the under Rule 44 biz.1(a).
2.	This REPORT consists of a total	of 5 sheets, including this cover sheet.
	In the attached sheets, any referent to the international preliminary re	see to the written opinion of the International Scarching Authority should be read as a reference port on patentability (Chapter I) instead.
3.	This report contains indications of	elating to the following items:
	Box No. I	Basis of the report
	Box No. II	Priority
	Box No. III	Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
	Box No. IV	Lack of unity of invention
	Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
	Box No. VI	Certain documents cited
	Box No. VII	Certain defects in the international application
	Box No. VIII	Certain observations on the international application
4.	The International Bureau will co not, except where the applicant r date (Rule 44bis .2).	mmunicate this report to designated Offices in accordance with Rules 44bis.3(c) and 93bis.1 but nakes an express request under Article 23(2), before the expiration of 30 months from the priority

	Date of issuance of this report 29 August 2006 (29.08.2006)
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Yolaine Cussac
Facsimile No. +41 22 338 82 70	e-mail: ptl]@wipo.int

Form PCT/IB/373 (January 2004)

PATENT COOPERATION TREATY

rom the NTERNATIONAL SEARCHING AUTHORITY			. 46	ANSI		
To:			PCT	ANSLATION		
			TTEN OPINION			
			(PCT Rule 43bis	s.1)		
		Date of mailing (day/month/year)	See form	PCT/ISA/210		
Applicant's or agent's file reference		FOR FURTHER A	CTION			
031008WO			See paragraph 2 belo			
International application No. Internati	onal filing date (day/month/vear)	Priority date (day/m			
101, 212001, 021000	12.2004		19.12.200	03		
International Patent Classification (IPC) or both national B22D47/02, B22C25/00, B22	2D47/00,	B22D33/00				
HYDRO ALUMINIUM ALUCAST G	MBH					
This opinion contains indications relating to the	e following item:	s:				
Box No. I Basis of the opinion						
Box No. II Priority						
Box No. III Non-establishment of	f opinion with re	gard to novelty, invent	ve step and industria	l applicability		
Box No. IV Lack of unity of lave		. l(a)(i) with regard to	musity inventive ste	n or industrial		
Box No. V Reasoned statement of applicability: citation	ns and explanation	ons supporting such stat	ement	CTED		
Box No. VI Certain documents of		CC	RKE	UIL		
Box No. VII Certain defects in the		_	FOC	NOIS		
Box No. VIII Certain observations	on the internation	onal application	FHO	1011		
2. FURTHER ACTION				h		
If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority of PEGA [®] recognit but hid coses of apply where the applicant chooses an Authority of which than this one to be the IPEA and the chosen IPEA has conflicted the International Bureau under Rule 66.1bi/(b) that written opinions of this International Searching Authority will not be no considered.						
If this opision is an provided above, considered to be a written opision of the IPEA, the applicant is invited to submit to the IPEA and written suply together, where appropriate, with a mendments, before the expiration of 3 months from the date of mailing of Form PCPIDSA220 to before the expiration of 22 months from the priority data, whichever expires later.						
For further options, see Form PCT/ISA/220.						
For further details, see notes to Form PCT/IS/	A/220.					
Name and mailing address of the ISA/EP		Authorized officer				
To asimila Ma		Telephone No.				

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2004/014388

Box	x No. I Basis of this opinion
1.	With regard to the language, this opinion has been established on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.
	This opinion has been established on the basis of a translation from the original language into the following language which is the language of a translation furnished for the purposes of international search under
2	Nate 12.5 and 2.5.(61). With regard to any nucleotide and/or sunino neld sequence disclosed in the international application and necessary to the claimed invention. this opinion has been established on the basis of:
	a. type of material
	a sequence listing
	table(s) related to the sequence listing
	b. format of material
	in written format
	in computer readable form
	c. time of filing/furnishing
	contained in the international application as filed.
	filed together with the international application in computer readable form.
	furnished subsequently to this Authority for the purposes of search.
3.	In addition, in the case that more than one version or copy of a sequence listing and/or table(s) relating thereto has been filled or furnished, the required interments that the information in the subsequent or additional copies a identical to that in the applications at filled or does not go beyond the applications at filled and appropriate, were finalished.
4.	Additional comments:

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2004/014388

В	xx No. V Reasoned statement under Rule 43bis.1(a)(f) with regard to novelty, inventive step or industrial applicability citations and explanations supporting such statement.	y;
1.	Statement	
	Novelty (N) Claims 1-23 Claims	
	Inventive step (IS) Claims 1-23 Claims	
	Industrial applicability (IA) Claims 1-23 Claims	YES
2.	Citations and explanations:	
	1 This opinion makes reference to the following documents: D1: DE 199 49 500 Al (VOLKSWAGEN AG) 19 April 2001	
	(2001-04-19) D2: PATENT ABSTRACTS OF JAPAN vol. 1998, no. 04, 31 March 1998 (1998-03-31) & JP 09 314318 A (HEKIKAI KOKI KK) 9 December 1997 (1997-12-09) D3: DE 30 23 685 Al (MECANA S.A) 21 January 1982 (1982-01-21)	
	Document D1 can be considered to be the closest prior art, from which the subject matter of independent claim 1 differs in that the functional units respectively passed through one after the other in succession, together with the core production unit, are directly connected to one another in series by their own conveying devices (7, 12, 19).	
	2.1 The subject matter of claim 1 is therefore novel (PCT Article 33(2)). The problem addressed by the present invention car therefore be considered that of in each case only producing the cast cores and casting moulds that are currently required in the production line, so that it is possible to dispense with at	n / E

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.
PCT/EP2004/014388

Box No. V	Rensoned statement under Rule 43bis. k(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
	intermediate	store for	cores.	This	solution	is	not
	suggested by	the prior	art.				